



Dart Aerospace Ltd.
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D3417-5

Job Sheet 200668



Part No: D3417-5

Job Qty: 40 pcs

Part Name: Washer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/13/19

Job Tracking No:

Due Date: 10/11/19

Created By: Marie Lajeunesse

Type: Stock *SOLD*

Description:

Note: DWG REV F IPP Rev:A New issue 08-07-09 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
100	Doosan - 1	40 pcs	10/11/19	10/11/19	0.04	2.73	Doosan - 1		<i>DL</i>
120	QC 8	40 pcs	10/11/19	10/11/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		<i>A. 19-09-27</i>
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
							QC 8 - 76		
130	Packaging 3-1 - Stock - B4B	40 pcs	10/11/19	10/11/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		<i>ST034</i>
							Packaging 3 - 4 - B4B		



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Container No: S216744



Part: D3417-5

Job No: 200668

Serial No/Batch: S216744

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/24/19

					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	80	40 pcs	10/11/19	0.00 0.00	QC 21 - SA - 21 ✓
						QC 21 - SA - 70
						QC 21 - SA - 53

ST034 DAB 21 9-85
 656
 SEP 30 2019
 SWD

Part Op 100 - (Doosan Lathe) 1-Turn as per Folio FA761 Rev: AA & Dwg D3417 Rev: F
 Descriptions: 120 - (QC8- Inspect parts - second check)
 130 - (Identify as per dwg & Stock Location:)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELIRNR1.250	Delrin Round Bar 1.25" Color: Black	1.1840 ft (.0296 ea)	100-Doosan - 1	5207702 4'

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Doosan - 1	MDELIRNR1.250	1	8	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Washer	1.125inches + 0.030 - 0.000	1.155 1.125	1.144	
2	Washer	0.641inches + 0.008 - 0.001	0.649 0.640	.644	
3	Washer	0.120inches + 0.010 - 0.000	0.130 0.120	.124	
4	Washer	0.810inches + 0.010 - 0.000	0.820 0.810	.817	
5	Washer	0.251inches ± 0.010	0.261 0.241	.250	
6	Washer	2.000inches ± 0.030	2.030 1.970	R2.0	

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only

Job: _____ Part No. _____		DISPOSITION Rework Scrap Use-as-is		DEPARTMENT/PROCESS Skid-tube Machining Large Fab Cross tube Small Fab Finishing Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging Engineering Water Jet Supplier Quality				Date : _____		Sequence #: _____		MRB (QS1042)	
Description Work Order Deviation				Disposition				Completed By					
								Lead hand / Supervisor					
								QC / QA Coordinator					

Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors		FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread											
		Other/Details:											